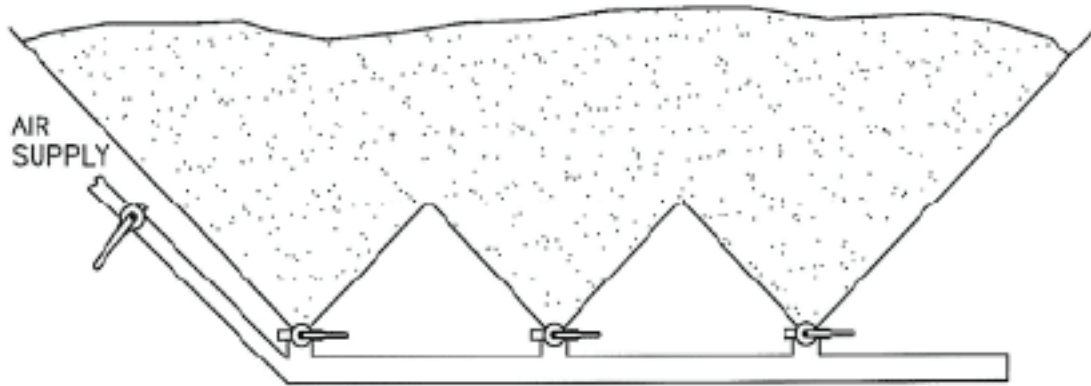
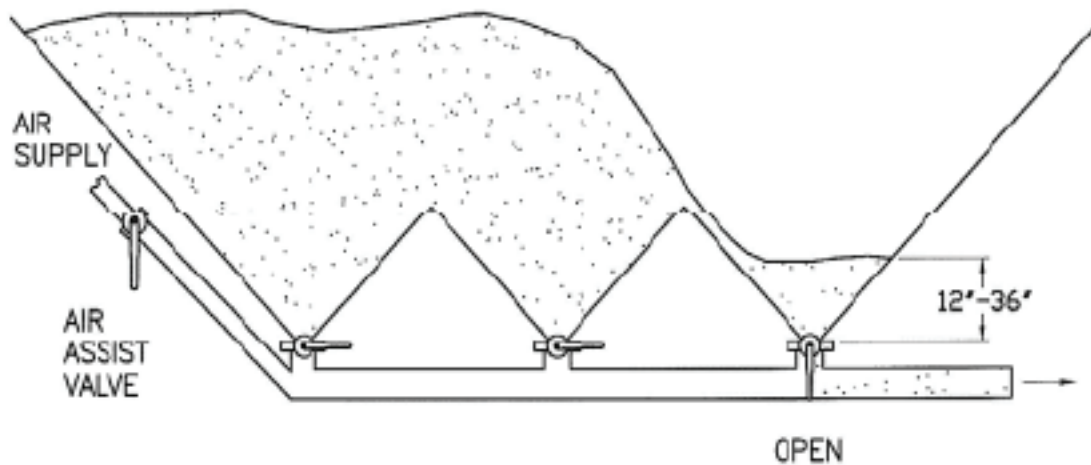


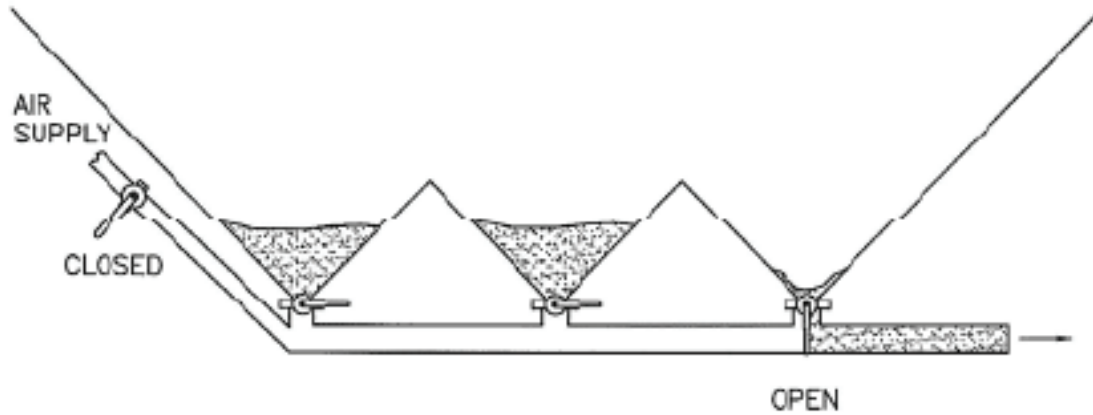
UNLOADING PROCEDURE - PNEUMATIC TRAILERS



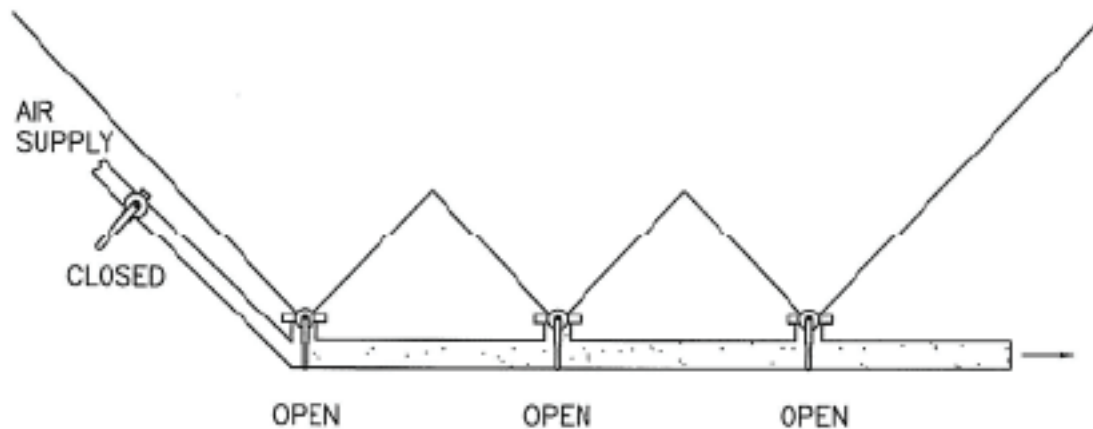
1. Complete all safety checks
2. Close all product valves and open blow down valve
3. Start motor/blower
4. Close blow down valve



5. When tank reaches operating pressure, open product valve on hopper #3
6. Maintain operating pressure by opening air assist valve
(open = decrease tank pressure, close - increase tank pressure)
7. Unload hopper #3 until 12" to 36" of product remains
(determine product level by tapping on hopper with a rubber mallet)
8. Close product valve on hopper #3
9. Repeat steps 5 through 8 for hopper #2 and then hopper #1



10. Upon completion of unloading hopper #1 per steps 5 through 8, close air assist valve and all product valves
11. With tank at operating pressure, open product valve on hopper #3. Unload hopper #3 until fluidizers begin to make noise
12. Close product valve on hopper #3. Repeat Step 11 for hopper #2 and then hopper #1



13. Upon completion of unloading hopper #1 per step 11, close all product valves until tank reaches operating pressure again.
14. With tank operating pressure, open product valve on hoppers #3, #2, and #1. Run until tank pressure drops below 5 PSIG.
15. Turn off motor/blower, open blow down valve.