



**SOLIMAR**

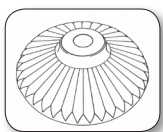
*Since 1985*

# PERIODIC MAINTENANCE SCHEDULE

Maintenance on Solimar Silo Fluidizers is minimal. However, periodic visual inspections should be made to check for wear.

The following inspection should be performed once a year:

1. Check for wear on the Fluidizer disk. Disk should seal tightly against the hopper wall. Check for uneven wear on the disk. If it is no longer round along the outside edge, this is a sign of uneven air flow and the disk should be replaced.
2. Check to make sure no product has “caked” or hardened beneath the disk. This can be cleaned by removing the disk and stem assembly. Also check to make sure the o-ring on the stem has not been crushed or flattened.
3. When reinstalling the Silo Fluidizer, be sure to tighten the nut to the recommended 25 ft. lbs (35 N m) of torque



**Insist on genuine Solimar disks with  
the trademarked Radial Ridge Design.**

---

**Solimar Pneumatics | Minneapolis, MN 55432 USA | 1.800.233.7109 | P: 763.574.1820**

**F: 763.574.1822 | email: [solimar@solimarpne.com](mailto:solimar@solimarpne.com) | [www.solimarpneumatics.com](http://www.solimarpneumatics.com)**

Solimar, Solimar-USA and the Radial Ridge Design are trademarks of Solimar Pneumatics. © 2014 Solimar Pneumatics. All Rights Reserved.