



Since 1985

Fast-Fit™ Kit Installation Instructions

1. 4300 Series- Drill a 2" (50mm) hole at the Fluidizer mounting location.
Mini Fluidizer- Drill a 1 1/8-inch (29mm) hole at the Fluidizer mounting location.
2. De-burr the inside and outside of hole.
3. Thread the Fluidizer (4300 Series) onto the retaining cable or long 1/4 " NPT pipe stub and tighten to finger tightness only. (For Mini Fluidizer use 1/8" pipe stub.)



4. Fold & Insert the Fluidizer Disk into the installation hole.



5. Install Fast-Fit™ alignment plate onto the retaining cable (or pipe) and into the bin with the shoulder positioned outward. Center the alignment plate in the mounting hole, aligning it in the vertical position with the arrow pointing upwards.



6. While continuing to hold retaining cable, slide the Fast-Fit™ sealing washer and the Fluidizer washer over the retaining cable and onto the stem. Next slide the nut over the retaining cable and thread it onto the stem.



7. Tighten to the specified fluidizer torque of 25 ft. lbs (35 Nm) and remove the retaining cable.